

Article DOxy: A Dissolved Oxygen Monitoring System

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Abstract: Dissolved Oxygen (DO) in water enables marine life. Measuring the prevalence of oxygen 1 in a body of water is an important step in sustainability efforts because low oxygen levels are a 2 primary sign of contamination and distress in bodies of water. Therefore, fish farms, aquariums, and 3 other aquaculture are in need of near real-time dissolved oxygen monitoring and spend a lot of money 4 on purchasing and maintaining DO meters that are are either expensive, inefficient, or manually 5 operated - in which case they also need to ensuring that manual readings are taken frequently which is time consuming. Hence a cost-effective and sustainable automated Internet of Things (IoT) system 7 for this task is necessary and long overdue. DOxy, is such an IoT system which utilizes cost-effective, 8 accessible, and sustainable Sensing Units (SUs) for measuring the dissolved oxygen levels present in 9 bodies of water which send their readings to a web based cloud infrastructure for storage, analysis, 10 and visualization. DOxy's SUs are equipped with a High-sensitivity Pulse Oximeter meant for 11 measuring dissolved oxygen levels in human blood, not water. Hence a number of parallel readings 12 of water samples were gathered by both the High-sensitivity Pulse Oximeter and a standard dissolved 13 oxygen meter. Then two approaches were investigated. One, in which various machine learning 14 models were trained and tested to produce a dynamic mapping of sensor readings to actual DO 15 values. And another in which curve-fitting models were used to produce successful conversion 16 formula usable in the DOxy SUs offline. Both proved successful in producing accurate results. 17

Keywords: Aquaculture Technology; Dissolved Oxygen (DO) Monitoring; Internet of Things (IoT);18Sustainable Automation; Water Quality Testing.19

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Copyright: © 2024 by the authors. Submitted to *Journal Not Specified* for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/licenses/by/4.0/). 1. Introduction

Oxygen from the atmosphere dissolves into rivers, lakes, and oceans and is consumed 21 by aquatic animals for breathing [1]. Dissolved oxygen (DO) is hence considered to be 22 the most important variable of water quality as marine life will suffocate if its levels are 23 too low. Therefore, the aquaculture industry monitors the water circulating through their 24 systems as even slight changes to the water quality can have severe effects on their crops. 25 For instance, poor oxygen management in aquaculture systems can lead to physiological 26 damage and substandard growth in the aquatic organisms being cultured [2] [3] [4] with 27 most organisms sustaining damage when their ambient concentration of dissolved oxygen drops below 5% [5]. As such, proper management of DO levels is imperative and requires 29 a diligent effort in taking DO measurements . 30

Another reason why DO is such a critical environmental variable is how dynamic it is: over a matter of hours or even only minutes, dissolved oxygen levels can change from optimum to lethal [6] Therefore, since the response time for taking corrective measures is typically short, it is critical to have a rapid and reliable method of continuously monitoring DO concentrations so that water facilitators can be proactive in improving the water's 35 quality [6]. There are numerous issues with the current standard methods of measuring DO 36 in water, including affordability, maintainability, and environmental safety - especially with 37 chemical-based meters. Thus, research was conducted on the use of infrared technology as 38 a means to measure DO in water and it was found that infrared sensors were capable of 39 this task while addressing the lack of affordability, difficulty of maintenance, and potential 40 environmental safety issues with the current standard of measuring methods. The prelimi-41 nary findings were reported in a short 2020 paper with the same title that was presented at 42 the 2020 IEEE Global Humaniterian Technology Conference (GHTC) and published as part 43 of its proceedings [7]. This paper, in part, serves as an extended version of that paper but 44 goes far beyond it. 45

Sections 2 and 3 detail existing methodologies for measuring dissolved oxygen sensing, and existing research and commercial products respectively. Section 4 delineates how DO was measured in this research as well as how the sensors were calibrated. Section 5 provides the technical setup of the DOxy hardware and software and section 6 reports on the results from DOxy's field testing. Finally, sections 7 and 8 respectively provide the current work in progress by the team and some closing remarks.

2. Methodologies for Dissolved Oxygen Sensing

Two general methodologies for measuring dissolved oxygen in water exist: Electrochemical and Optical.

2.1. Electrochemical

2.1.1. Methodology

There are two types of electrochemical dissolved oxygen sensors: galvanic and polaro-57 graphic. Both methods utilize two polarized electrodes with differences in reactivity in 58 an inert electrolyte solution that is not part of the reaction. A semi-permeable membrane 59 separates the electrodes and the electrolyte solution from which oxygen diffuses across. 60 dissolved oxygen is reduced at the cathode which causes an electrical current that is car-61 ried by the ions in the electrolyte to the anode. The measured electrical current provides 62 information on the concentration of dissolved oxygen due to their direct relation [8]. Both 63 methods work in a similar manner except for that in the galvanic method, there is no 64 need to allocate warm-up time due to the self-polarization of the dissimilar metals used 65 as the anode and cathode, such as zinc and silver. However, in the polarographic method, 66 warm-up time is essential to polarize the electrodes as the metals used, such as gold and 67 silver, do not have a large difference in reactivity [8].

2.1.2. Problems

Although both electrochemical methods have advantages and can return a result 70 quickly, there are a number of inconveniences encountered. Since the electrodes em-71 ployed in both methods consume oxygen the electrochemical method requires constant 72 maintenance and thus recalibration every two to eight weeks and thus introduces a high 73 maintenance cost and reduces efficiency and reliability- thus making them problematic to 74 employ over sustained intervals [9]. For the polarographic electrochemical method specifi-75 cally, the electrolyte needs to be replaced, and in the galvanic electrochemical method, the 76 anode needs to be replaced as they are used up in the internal reactions [10]. Additionally, the consumption of the substances results in the sensors having a short lifespan and thus 78 places a high replacement frequency and cost. In addition, the measurement accuracy may 79 be lowered due to interference by certain chemical compounds such as hydrogen sulfide 80 found in some bodies of water that may infiltrate the membrane. 81

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2.2. Optical

2.2.1. Methodology

The optical sensor consists of a semi-permeable membrane, a sensing element, a light-84 emitting diode, and a photodetector. The sensing element contains a luminescent dye that 85 is immobilized in sol-gel. The dye becomes excited and emits light when exposed to the 86 blue light emitted by the LED in the presence of DO.[8] The intensity and luminescence of 87 the dye when exposed to blue light and the wavelength of the emitted light is dependent 88 on the amount of dissolved oxygen in the water sample. The intensity of the returned 89 luminescence is measured by a photodetector and is used to calculate the dissolved oxygen 90 concentration [8]. 91

2.2.2. Problems

Optical dissolved oxygen sensors usually require more power and take 2-4 times longer to take a measurement than the electrochemical method [8]. These sensors are also heavily dependent on temperature because of the luminescent dye's sensitivity to temperature. The luminescent dye also will eventually degrade. To maintain this type of sensor, one or two calibrations per year and a replacement cap every 18 months is needed [11]. Although the optical sensor has a lower maintenance cost, it has a greater acquisition cost which fish farmers and others small producers in the aquaculture industry may not be able to afford.

3. Related Works

3.1. Academic Research

3.1.1. Utilization of Lightwaves for measuring DO in Water

Zhao et al. used light in fluorescence quenching to measure DO [12]. The team coated 104 an optical fiber with a fluorophore, Trisaminomethane Ruthenium (II) Complex Dichloride, that quenched in the presence of DO. Light was sent down the fiber and the returning 106 light was measured and used to derive the partial pressure of DO in the solution using the 107 stern-volmer equation. To compensate for the brightness fluctuation inherent in the light 108 source, the team coated the tip of the optic fiber with CdSe/ZnS quantum dots, allowing 109 them to quantize the fluctuation and to calibrate their results. The collected data, when 110 regressed onto the line predicted by the stern-volmer equation, was able to achieve an R^2 111 of 0.9957. 112

Yu et al. [13] created a quenching-based DO sensor specifically for the measurement 113 of DO in the range of 1m and below. They were also concerned with the common use 114 of transition metal complexes in DO sensing, since they cost a lot and are potentially 115 toxic. For this reason Yu et al. chose to use metal-free organic phosphors, which, just like 116 transition metal complexes, have long decay times. A challenge was the inundation of room 117 temperature fluorescence in metal-free organic phosphors, since this requires particular 118 conditions. The team ended up creating shell-core nanoparticles. The core was comprised 119 of the metal-free phosphors embedded in a matrix of polystyrene (chosen because of its 120 oxygen permeability). Poly(2-Methyl-2-Oxazoline) was chosen as the outer shell for its 121 water solubility and biocompatibility. Upon testing, the nanoparticles were found to be 122 particularly sensitive to the presence of oxygen. When dispersed within water containing 123 DO and exposed to UV light, the nanoparticles exhibited very little fluorescence. As the water was sparged with nitrogen, the nanoparticles gradually became more fluorescent. 125

Miura et al. [14] studied the absorbance levels of DO for different wavelengths. Tests 126 were conducted on both tap water and seawater, with samples from each type of water 127 brought to 100% DO through aeration and 0% DO through reduction by sodium-sulfate. 128 From the 108 samples of sea water and tap water tested on, they found that the greatest 129 variance in absorbance occurred in the blue and infrared wavelengths of light and likely 130 to be most detectable under blue light. The researchers then built a prototype sensor and 131 conducted three tests on it. In the first test, both the LED and the photodiode were exposed 132 to saline water. The researchers found that in this case, contact with the saline water 133 significantly effected experimental results. For the second and third tests, one component was kept dry while the other was exposed to saline water. In the second and third tests, where only the LED and only the photodiode were exposed to saline water respectively, only a small effect on the results was noted. The researchers thus concluded that it was important to separate the water being measured from touching the sensor.

3.1.2. Use of Machine learning in calibration of DO sensing

Zhang et al. [15] investigated the use of machine learning in the calibration of DO 140 sensors. The team built an apparatus for sensor calibration, a chamber filled with ultrapure 141 water in which an oxygen sensor, to be calibrated, and a reference sensor were suspended. 142 The design of the apparatus allowed for the control of the DO concentration, the salinity, 143 the temperature, and the pressure within the chamber. A small tube brings water from the 144 chamber as an analyte for winkler iodometric titration analysis in order to allow for constant 145 monitoring of the DO concentration. The collected data is then fed to a backpropagation 146 neural network, which is run for a thousand iterations. When the calibrated model was 147 finished, the team compared the accuracy of a quenching DO sensor to that of winkler 148 analysis. The R^2 of the model was 0.99971, while the R^2 of traditional winkler analysis 149 was 0.99839. When its performance was compared with that of an Anderaa sensor, the quenching DO sensor was found to produce results that were reliably similar. 151

Silva et al. [16], concerned with the use of nonrenewable transition metal complexes 152 in quenching DO sensors, derived transition metal complexes from kale with chemical 153 techniques. The extracted transition metal complexes, chlorophyll-zinc complexes, were immobilized in a thin film of sol-gel, as per standard procedure for the construction of 155 quenching DO complexes. The thin film was put over the surface of a sample of water. 156 An LED emitted blue light at it, and a photodiode received the light. The characteristic 157 wavelength of chlorophyll-zinc complexes was determined to be 635 nm. When the DO 158 concentration was made homogeneous across the analyte with a stirrer, the R² of the zinc 159 chlorophyll complexes, when they were used for DO sensing, was 0.98282. 160

Michelucci et al. [17] modified quenching O_2 sensing with . Typically, the magnitude 161 of the quenching is related to O_2 concentration with the stern-volmer equation, but the 162 team trained an AI model to notice the correlation instead. The team utilized a commer-163 cial Pt-TFPP quenching-based sensor in a thermally controlled chamber in which the O_2 164 concentration could be varied and homogenized across the chamber. The authors used a 165 feedforward neural network to relate several variables within the chamber to the O_2 con-166 centration within it. Because of the paucity of extensive empirical datasets with respect to 167 dissolved oxygen sensing, the team was forced to procedurally generate data with theoreti-168 cal knowledge. The neural network was ran for three different network architectures and 169 the mean absolute error (MAE) was calculated over each of them as they were given more 170 layers and neurons, thus increasing in complexity. Two of the neural networks approached a minimum MAE of 0.012% on account of most of the data being theoretically generated. 172 The third network stabilized at an MAE of 0.5%. 173

3.1.3. IoT DO sensing

Yunfeng et al. [18] noticed a trend in oxygen-controlling equipment for aquaculture: they were black boxes that did not transmit data to their users. To remedy this, the team developed an IoT platform to support the real-time monitoring of DO levels in fish ponds. The team deployed several sensors with each unit endowed with an electrochemical DO sensors, a temperature sensor, and a narrowband sending system. The device transmits data at intervals before returning to low-power mode.

Stine et al. [19] developed a system for gathering real-time data on the topology of oxygen distribution within a bioreactor. To achieve this they designed DO-measuring IoT sensors to be dispersed through the aqueous contents of a bioreactor. The sensors were designed to contain electrochemical DO detectors. Each sensor contained a potassium chloride electrolyte with a thin-film gold working electrode, a gold counter electrode, 185

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and a silver reference electrode. The researchers communicated with the device network using a smartphone app, Silicon Labs, which allowed them to turn all the devices in 187 the network to a low energy setting, calibrate the devices, and had the devices make intermittent measurements. A pod was placed in a 10 liter bioreactor filled with De-ionized 189 (DI) water in order to test it. Oxygen and nitrogen gas were pumped into the DI water before it was stirred with an impeller. A cyclic voltammogram found that cathodic current 191 was maximized when the potential was between -0.4 and -0.6V. Using a value in this 192 range, -0.42V, the researchers used chronoamperometry to determine that there was an 193 average difference of 2.5A in current between when the solution was diluted with gas 194 and when it was sparged with nitrogen gas. Tethering the pod to a 3.3V power supply, 195 the researchers calibrated the pod on -0.5V every 30 seconds at several different oxygen 196 levels. Using this data, the researchers were able to obtain a calibration plot mapping 197 the oxygen levels in the solution to the voltage outputted by the pod. The correlation 198 between the two quantities was found to have an R^2 of 0.98, a sensitivity of 37.5 nA/DO%, 199 and a limit of detection of 8.26DO%. Finally, the researchers tested the pod while the 200 bioreactor ran a fermenter in order to more closely simulate a working environment. The 201 voltage outputted by the pod was found to increase linearly and inversely proportionally 202 with DO% concentration, showing that it had been successfully implemented. Some problems still remained, however. For the first 45 minutes of the test, the difference between 204 measurements by the pod and a polarographic DO sensor, which had been introduced into the bioreactor as a control, was less than four percent. As the bioreactor continued to 206 operate, however, the difference began to shift, which the researchers suspected was due to the degradation of the reference electrode after continual usage. In response the researchers 208 fitted the sensors with several design improvements. Since the inaccuracy grew linearly 209 with time, they applied a correction factor to multiply the pod output with to refactor the 210 results back down to under the four percent range. 211

3.2. Existing Products

Currently, the existing dissolved oxygen meters on the market are expensive, have high maintenance costs, or do not have wireless communication integrated into the device to enable continued remote monitoring of the dissolved oxygen levels. 221

For instance, Cole-Parmer which is a well known scientific and industrial instrument distributor has an array of costly dissolved oxygen Meters ranging from \$265 to \$2459 [21] at the time of this writing. Additionally, although their products have advantages such as features that allow calibration and measurement data to be stored with a timestamp, the meters have high maintenance costs due to replacements of the chemical solutions, membranes, and caps of the measurement probes. And most importantly, the devices offered are handheld and do not provide continuous monitoring in real time.

A similar company, Hanna Instruments, offers dissolved oxygen monitors with costs ranging from \$220 to \$1450 [22] at the time of this writing. Their products are also high maintenance as the solutions, membranes, and probe caps needed to be replaced. Because wireless communication is not offered, testing on site is required and the device can not provide continuous monitoring.

Such devices that do not include long range wireless communication, hinder fish farmers from having the ability to detect variations in oxygen levels instantly and continuously. Therefore the farmers need to manually measure the dissolved oxygen levels several times per day which increases the amount of manual labor and reduces efficiency. Manual measurements are not only time consuming, they may also be inaccurate especially 236

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4. Measuring Dissolved Oxygen (DO)

4.1. Data Collection

faulty sensor(s).

Various water solutions of differing dissolved oxygen levels were created and used to gather readings from the MAX30102, High-Sensitivity Pulse Oximeter sensor [23]. The 247 solution concentrations were selected in a random order in order to avoid bias in the readings due to time. A Milwaukee MW600 Portable Dissolved Oxygen Meter [24] was 249 used to measure the dissolved oxygen content of each water solution in parallel in order to equate the readings. 251

if the meters used are not calibrated and maintained correctly. Another advantage of an

automated system would be the continues calibration and monitoring of individual sensors

within the system which can also alert users to the malfunctioning of a sensor and or even

diagnose the problem with the sensor(s) so that the technicians can repair or replace the

4.1.1. Water Sample Creation

At first, various local tap, bottled water, and deionized water supplies were used. 253 After some experimentation, deionized water was determined to perform the best due to 254 being free of any substances that could absorb the infrared wave of the Oximeter and thus 255 result in inaccurate readings. 256

Samples were created to provide a sizable range of values between 0% and 100% dissolved oxygen in the water. A zero dissolved oxygen solution was created by mixing deionized water with sodium sulfite as it acts as an 'oxygen scavenger'. Sodium Sulfite reacts with the dissolved oxygen and forms sodium sulphate as seen in equation 1, which does not affect readings of the Infrared Sensor.

$$2Na_2SO_3 + O_2 \longrightarrow 2NaSO_4 \tag{1}$$

Thus, multiple different samples between 0% and 100% were created by simply using the 257 ratio of 2 molecules of Sodium Sulfite to 1 molecule of dissolved oxygen. Furthermore, as 258 the dissolved oxygen content of the solution increased gradually by being exposed to the 259 open air over several days more readings were taken at various intervals by both the sensor 260 and meter. 261

4.1.2. Data Gathering Process

The MAX30102, High-Sensitivity Pulse Oximeter sensor is not water proof. Hence, 263 thin plexiglass [25] with a thickness of 1/32 of an inch was utilized to create a barrier 264 between the sensor and water samples. To hold the sensor and plexiglass firmly together, a 265 3D printed apparatus was designed and utilized as can be seen in figure 1. 266

The sensor is attached to a threaded component that screws into the plexiglass com-267 ponent so that the sensor would not move while gathering readings, and to prevent any 268 air from being trapped in between the sensor and the plexiglass. Then one of the water 269 solutions was poured into the pale until the water completely submerged the plexiglass 270 chamber, ensuring that the sensor's light would be solely transmitted through the plexi-271 glass and water. Next the 2.5mm cap was screwed on the side of the plexiglass, to create a chamber with a set distance for the sensor's light to reflect back from. Screwing in the cap 273 after the water was set ensured that there were no air bubbles in the chamber to interfere 274 with readings. Then, the red LED and infrared readings that the sensor provided were 275 collected. This method was used for each of the water solutions with differing dissolved 276 oxygen content and compiled into a spreadsheet to be used for analysis and regression. 277

4.2. Data Analysis and Machine Learning

The compiled tabulated dataset includes data collected via MAX30102 sensor from 279 multiple batches of samples at each DO level. The columns of the dataset consisted of 280 the dissolved oxygen content, in mg/L obtained from the MW600 readings, the red LED 281

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(a) Top-Down View



(c) Zoomed-in view of Cap

Figure 1. DOxy Testing Setup



(b) Inside View



(d) Side-view

reading from the MAX30102 sensor, and the infrared reading obtained from the same 282 sensor. The size of the dataset was 800 samples, comprising 100 readings from each of 283 the water samples. Upon plotting the relationship between the red LED readings and DO 284 levels, it was found that, generally, as the red LED value increased so did the DO level, as 285 can be seen in figure 2. However, there was noticeable overlap between some of the red 286 LED values that had differing DO levels. 287



Figure 2. Scatter graph of Red LED data.

Plotting the relationship between the infrared readings and DO levels reveled a similar trend where as the infrared values increased, the DO levels also increased, with no samples of the same infrared levels having different DO levels, as portrayed in figure 3. These results correlate with the findings of Miura et. al [14].



Figure 3. Scatter graph of Infrared data.

The dataset was then split into 70% for training and 30% for testing various machine learning regression models. The models used were sklearn's linear regression [26], support vector machine regression (SVR) [27] with a radial basis function (RBF) kernel [28], and scipy's orthogonal distance regression (ODR) [29]. The first two models were trained once with red LED data, once with the infrared data, and once with both red LED and infrared data, to determine which of the sensor data performs the best for converting to DO content. The ODR was trained on only the infrared data. A 10-fold cross validation was used on the training data for all of the regression models. The SciPy library's curve_fit [30] was also utilized with quadratic, cubic, and quartic equations in an attempt to obtain an equation that would be easily visualized, unlike SVM with an RBF kernel. 300

4.3. Formulation and Results

Upon analysis from the 10-fold cross validation for the linear regression and SVM 303 models, linear regression only outperformed the SVM model on the dataset using both 304 red LED and infrared data, with a root mean squared error (RMSE) of 0.475, compared 305 to SVM's poor RMSE of 0.968, as depicted in figure 4a. Figure 4b shows the RMSE on 306 the solely red LED dataset, where linear regression and SVM performed decently having 307 RMSEs of 0.497 and 0.312 respectively. The best-performing model was however derived 308 from the infrared dataset, shown in figure 4c, where linear regression performed poorly 309 with an RMSE of 0.904 but SVM had an outstanding RMSE of 0.114. The 10-fold cross 310 validation results for the ODR regression model was also carried out on the infrared dataset, 311 and takes into account the existence of errors across both the x and y variables. 312

The cross validation was run across linear, cubic, quartic, and sigmoidal functions. The linear function had an average RMSE of 0.909 and an average Orthogonal Distance Error (ODE) of 0.7827. The cubic function had an average RMSE of 0.389 and an average ODE of 0.324, while the quartic function had an average RMSE of 0.389 and an average ODE of 0.331. The sigmoidal function had an average RMSE of 0.186 and an average ODE of 0.174. Overall, the best performance here was produced by the sigmoidal function.

For the curve_fit functions, as expected, the higher degree functions had a lower RMSE and higher r² score. The quadratic, cubic, quartic, and sigmoidal functions had RMSE of 0.3954, 0.384, 0.111, and 0.186, and r² scores of 0.979, 0.980, 0.998, and 0.995 respectively. While the quartic function performs well, it likely would not generalize well to outside data

as its function likely overfits to the training dataset used here. It would be more practical to use the quadratic or cubic functions as they would likely generalize better to outside data. Each of the functions and their respective parameter values are shown in Figure 5.

The Orthogonal Distance Regression (ODR), which also provides fit graphs, had some 326 differences from the curve_fit function. ODR provides its goodness of fit using residual 327 variance, where values closer to 0 indicate a better fit and a value of 0 indicates a perfect 328 fit. Both the residual variance and the r² values are provided here to provide additional 329 context. For the quadratic function, an RMSE of 0.395, an r^2 value of .979 and a residual 330 variance of 0.1596 was observed. For the cubic function, an RMSE of 0.388, an r^2 of 0.98799, 331 and a residual variance of 0.155 were observed. For the sigmoidal (logistic) function, an 332 RMSE of .1935, an r^2 of .995, and a residual variance of 0.030 were observed. 333

The curve was only fit up until 8 mg/L, which is sufficient for interpolation of DO 334 readings in the existing testbed in the research lab on campus as well as in aquaculture 335 settings. The first realworld application of DOxy is the fish farming industry where the 336 concentration of 5 mg/L DO is recommended for optimum fish health. Overall, most 337 species of fish are at risk when DO levels fall to around 2-4 mg/L [31]. The United States 338 Environmental Protection Agency (EPA) generally consider DO levels below 3mg/L as 330 inhabitable environments for fish and DO levels below 1 mg/L as "hypoxic and usually 340 devoid of life" [32] a.k.a Dead zones [33]. 341



Figure 5. ODR Visualizations

5. DOxy Meter

Using the aforementioned derived formulas, an IoT meter named DOxy (short for Dissolved Oxygen) was constructed and tested in both the lab and real world settings. DOxy leverages the quenching effect that dissolved oxygen has on the fluorescence of a beam of light fired at water, an approach that allows DOxy's Sensing Units (SU)s to be 346

small and cost-effective as well as passive with respect to observed systems, promoting its long-term deployment. 348

5.1. Electronics

DOxy was created in tandem with the Modular IOT Platform reported on in [34]. There 350 are two versions of DOxy's electronics, one that can be used as a standalone product and 351 the other that can be plugged into existing products. The standalone version is powered 352 by a Wisen Whisper Node [35] micro-controller with an on-board LoRa (Long Range) [?] 353 communication module [37] with 3DBI Omni-directional long range external antenna [38], 354 a DHT11 Temperature and Humidity Sensor [39], a TP4056 battery charge controller [40], a 355 5W lithium battery pack, and a 5V 100 mAh solar panel. Using a solar panel makes the 356 system more flexible in where it can be installed, as it does not require hard-lined power 357 in order to work. The standalone version contains a MicroSD card adapter module [41] to 358 enable local storage of data and resilience in the case of network failure or device failure. 359 This also allows for storage of things like a device ID or other information about the system. 360 A schematic of the standalone hardware can be seen in Figure 6.



Figure 6. Standalone DOxy Schematic

The Plug and Play (PnP) version is similar to the standalone version, but instead is powered by a Arduino Nano micro-controller [42] and connects to the host device using a Cat-6 cable with an RJ45 Connector. There is no battery module or ambient temperature sensor included on the PnP version. A schematic of the PnP hardware can be seen in Figure 7.

5.2. 3D Printed Casing

The DOxy device is housed in a PolyEthylene Terephthalate Glycol-modified (PETG) 308 [43] [44] [45] 3D printed casing prototyped and tested first in [7] and then enhanced as 309 shown in Figure 8a, which keeps the device buoyant and waterproof utilizing the best 370

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Figure 7. Plug and Play DOxy Schematic

practices described in [46]. A primary gasket also 3D printed in PETG is used to waterproof the connection between the case's lid and main body. The hole in the top of the case's lid holds a cable gland for the communication and power cables that connect to the antenna and solar panel respectively. The next section under the lid is a specialized compartment that houses the PCB and waterproofs it with another gasket that connects it with the lid of the case. A secondary cable gland protrudes from the bottom of the PCB compartment to waterproof the sensor cable and direct it into the sensor housing.

The sensor housing consists of three main sections as shown in Figure 8b. The first 378 section holds the sensor, with 3 small screw holes on the bottom to ensure the sensor is 379 firmly secured. The sensor holder is then threaded into the plexiglass lens housing to ensure the sensor is completely parallel to the lens. The lens housing has the lens inserted 381 at the very bottom where the threading ends internally. A gasket is inserted into a rim near 382 the bottom of the lens housing to ensure the sensor assembly is waterproofed. And the final 383 section provides a backdrop for the light from the sensor to reflect off of. This backdrop 384 section is screwed on to the external threading of the lens housing and has large opening 385 along three of its sides in order to ensure air bubbles are not present between the lens and 386 the backdrop. 387

5.3. Communication

The standalone DOxy system SUs are capable of transmitting their measurements to the web based dashboard in several different ways which is dependent on the environment they are being set up in. 300

5.3.1. Single-hop communications

For instance, if they are set up in a facility with ample WiFi availability or in the back yard of home hydroponic system within the home WiFi signal range, then the SUs use an ESP8266-01 WiFi module [47] to send a POST request containing JSON sensor data to the

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(a) Top Section Figure 8. 3D Printed Casing

(b) Lens Housing

web server through the internet. But if for instance the SUs are in a remote location where maybe only Cellphone service is available, then they can be quipped to utilize the GSM network instead.

5.3.2. Multi-hop communication

For bigger or more remote operations where WiFi and/or GSM are not available, the SUs could send data to a Base Station (BS) which could be responsible for compiling various sensor data from multiple SUs in one site or several sites and relaying this information to the web dashboard and/or handling any actuation capabilities the system may be configured to perform given the various possible DO level readings. In this scenario, numerous wireless communication technology can be utilized between the SUs and the BS such as Zigbee, nrf, LoRa, or even WiFi based on their distance, line of site, and other environmental factors.

For handling this type of communication, the DOxy system uses an in house built 407 Energy Aware Communication Protocol (EACP) named Ab [48]. AB is a responsibility 408 protocol which sits between layers 2 and 3 of the TCP-IP communication stack and thus 409 provides layer 2 agnostic end-to-end communication capable of utilizing the low energy 410 sleep mode of all the network hopes and not only the initial transmitter and/or final receiver 411 of the data packets. AB is currently in use in the Hydration Automation (HA) system [49] 412 and Smart Tanks where LoRA is utilized to transmit the water level of water tanks in use for 413 agricultural purposes to a pumping station; as well as in another implementation of DOxy in both a deeply forested areas necessitating many short range Zigbee hops from a river in 415 Malaysia to a near by research lab at a school [50] and an ROV in a lake communicating to 416 the shore and then a research facility using MQTT [51]. 417

5.4. Web Based User Dashboard

In order to effectively collect and present data from DOxy SUs, a comprehensive 419 dashboard system was developed. The dashboard is composed of a data access layer 420 (backend) composed of a database and an Application Programming Interface (API) for 421 posting/fetching values to/from the database, along with a presentation layer (frontend) 422 Graphical User Interface (GUI). The SUs report their measurements to a base station, which 423 then makes an HTTP request to the backend API in intervals configurable by the user. 424 The various sensor readings are stored in the database. And the frontend allows for easy 425 visualization and analysis of the data, with clear and concise graphs and charts. 426

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5.4.1. Tech Stack: Data Access Layer (Backend)

The backend API is built using Node.js which is a popular and efficient JavaScript 428 platform for building server-side applications. Node is allows for fast and scalable network applications, making it an ideal choice for DOxy and IoT systems in general. The back-430 end of the system is launched as multiple independently maintainable and expandable 431 microservices using Docker [52] in order to add flexibility and scalability to the system. 432 And in order to facilitate communication between the sensors or the base station, and the 433 dashboard, the backend uses both an HTTP request and a WebSocket. The HTTP protocol 434 allows for the transmission of data between the backend and frontend, while the WebSocket 435 connection allows for live data display and receiving information from the base station. 436

The database used in the system is TimescaleDB [53], which is a time-series database 437 optimized for storing and querying large amounts of time-stamped data. It is built on top 438 of PostgreSQL and can handle high write and read loads, making it well-suited for storing 439 data from IoT sensors that generate large amounts of data over time. The database consists 440 of tables with user IDs that store sensor data for each user, with a schema for each type 441 of sensor (DO, temperature, etc.). The schema defines the structure of the data stored in 442 the table, including the names and data types of the columns, as well as any constraints 443 or indexes on the data. By using a schema for each type of sensor, we can ensure that the data from each sensor is stored in a consistent and organized manner. The database is 445 pseudo-schema-less though in that an external command-line interface (CLI) tool (built with Rust) is used to add new schemas to the database when new sensors (such as for 447 measuring atmospheric pressure - as discussed in the work in progress section) are added to the system. This means that new sensors can be added to the system without having to 449 modify the underlying database schema, which is a more flexible and scalable approach.

The backend service was deployed on an Amazon Web Services (AWS) EC2 instance as a Docker container, orchestrated by Docker Compose. EC2 is a cloud computing service offered by AWS that allows users to run applications on virtual machines in the cloud in order to abstract away all of the setup and maintenance needs for the backend environment, and docker Compose is a tool that allows the definition and execution of multi-container Docker applications, making it easier to manage and deploy the service.

5.4.2. Tech Stack: Presentation Layer (Frontend)

For the frontend, the svelte [54] JavaScript web framework was utilized, along with 458 Chart.js, in order to create a user-friendly interface for displaying sensor readings. Svelte is 459 a modern framework that provides an efficient and reactive way to build user interfaces 460 with responsive layouts, allowing for seamless use on various devices with various screen 461 sizes. Chart.js is a powerful JavaScript library that allows for the creation of visually 462 appealing and interactive charts, allowing users to easily analyze the data from the sensors. 463 Technically though, Svelte has a Server-Side Renderer (SRR) which is set up as another 464 microservice in the backend. SRR is a technique that renders the generated HTML on 465 the server rather than in the client's browser which improves the performance of the web application, as the rendered HTML can be sent to the client faster than the client's browser 467 could render the HTML code itself.

The authentication system supporting login functionalities with Google accounts as 469 well as phone number login were added in order to separate and secure user data. When a 470 user logs in with their Google account or phone number, the system verifies their identity 471 and grants them access to the dashboard based on their credentials. Figure 9a shows an 472 example of the post authentication welcome screen. The dashboard also allows for easy 473 navigation and filtering of data, allowing users to focus on specific aspects of the data. 474 For instance, the user can navigate to any of their sensors in order to see data from the 475 sensors displayed in clear and concise graphs and charts as depicted in Figure 9b. Each 476 sensor object on the dashboard has a set of instructions on how to display its data. For 477 example, a sensor may display water oxygen levels as a line chart when in focus, and as 478

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a pie chart with a percentage when minimized. This allows for the customization of the visual representation of data based on the specific needs and characteristics of each sensor. 480

Dashboard Frontend	EPIC Iot [®]	Naween Govindaraju
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	Terpentus Bettery Solar	e0 70 100
		8 mg/L
) Welcome Screen	(b) Dashboard	

(a) Welcome Screen

6. Results

Through a number of parallel readings of DO levels in water samples by both DOxy's 482 High-sensitivity Pulse Oximeter and a standard dissolved oxygen meter, two approaches 483 were investigated: One, in which various machine learning models were trained and 484 tested to produce a dynamic mapping of sensor readings to actual DO values in the lab as 485 discussed in section 4.3 in detail. And another in which curve-fitting models were used 486 to find the best fitting curve for producing a successful conversion formula that was then 487 programmed into the DOxy SUs to be used offline. The DOxy SUs were repeatedly tested 488 in buckets filled with tap water, random water fountains on the Santa Clara University's 489 main campus, and a nearby lake, all with accurate DO readings as confirmed with parallel 490 readings with a DO meter. 491

In all cases, the sensor oscillated and then settled down on the correct reading once in the water for a few seconds. As an example, figure 10 shows the oscillation and subsequent 493 settling down on the constant reading of 8 mg/L of DO when the SU was placed in one of 494 the water fountains on the SCU campus. 495

7. Work in Progress

Several theoretical and technical directions for improving measurements are under 497 exploration and development as reported on in this section.

7.1. Effects of Temperature on DO measurements

Variance in temperature can effect the concentration of dissolved oxygen in water [33]. 500 The colder the water is the higher concentration of dissolved oxygen it can hold [33] thus 501 the temperature and dissolved oxygen concentration is inversely proportion. As displayed 502 in figure 11 there is a significant drop of concentration of dissolved oxygen between colder 503 months and warmer months. 504

Because the data collection performed to build the machine learning models used in 505 DOxy was done at room temperature (20–22 °C), it is necessary to account for the temperature variation when applying the models to real-world scenarios. By understanding the 507 relationship between temperature and dissolved oxygen concentration, the measurements 508 can be adjusted in order to reflect the conditions of the surrounding environment. 509

To convert the room temperature DO measurement to the DO concentration at the 510 surrounding temperature, an oxygen solubility chart can be utilized in order to supply the 511 solubilities for the van't Hoff equation [55]. The van't Hoff equation 2 is a thermodynamic 512 equation that relates the solubility of a gas in a solvent to temperature. It provides an 513 approximation of how the solubility of a gas changes with temperature under certain 514 assumptions. In the context of dissolved oxygen in water, the van't Hoff equation can 515

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Figure 9. Dashboard GUI



Figure 10. DOxy Results Displayed on the Dashboard



Figure 11. USGS Sample chart showing the effect of temperature on dissolved oxygen concentration in a body of water [33]

be used to estimate the change in solubility of oxygen as the temperature changes. The 516

equation allows the calculation of a scaling factor that represents the relative change in solubility between two temperatures.

$$\ln\left(\frac{S_2}{S_1}\right) = \frac{\Delta H}{R} \left(\frac{1}{T_1} - \frac{1}{T_2}\right) \tag{2}$$

Where:

•	S_1 is the solubility of oxygen at temperature T_1	520
•	S_2 is the solubility of oxygen at temperature T_2	521
•	ΔH is the heat of solution (usually a constant for a particular gas)	522

- *R* is the gas constant
 - T_1 and T_2 are the respective temperatures in Kelvin

To scale the dissolved oxygen values from room temperature (T_1) to the desired temperature (T_2) , a scaling factor can be calculated by isolating the solubility of oxygen at the two temperatures and multiplying it into the room temperature DO values in order to obtain the adjusted DO values for the desired temperature. The scaling factor can be calculated by isolating $fracS_1S_2$ from equation 2 as seen in equation 3. Then plugged into equation 4, to obtain the final DO value.

$$\frac{S_2}{S_1} = e^{\left(\frac{\Delta H}{R}\right)\left(\frac{1}{T_1} - \frac{1}{T_2}\right)} \tag{3}$$

Adjusted DO values = Room temperature DO values \times scaling factor (4)

7.2. Effects of Atmospheric Pressure on DO Measurements

Atmospheric Pressure can effect the concentration of dissolved oxygen in water. The calculation for the concentration after taking atmospheric pressure into account can be done by using Henry's law [56]. The dissolved oxygen concentration is proportional to the percent of oxygen in the air above it as can be seen in equation 5. Where C is the scaled concentration of dissolved oxygen in water, k is Henry's law constant, and P is the percent of oxygen in the air above the water.

$$C = k \cdot P \tag{5}$$

There are two ways the scaling of the DO concentration value according to the atmospheric pressure can be accommodated for within the DOxy system: Either an additional atmospheric pressure sensor can be added to the DOxy SUs, or public API's of atmospheric pressure data can be used to perform the calculations within the dashboard's backend once the sensor readings have been received.

7.3. Sensor Enhancement

As the present research has shown, using purely the infrared data from the MAX30102 544 sensor, the dissolved oxygen content in water was accurately measured. Which is in line 545 with, the findings of Miura et. al [14] which shows that the greatest variance in absorbance 546 occurred in the blue and infrared light wavelengths in water. Wibowo et al. however, set up 547 a fluorescence-quenching dissolved oxygen sensor, running it first with a red LED and then 548 with a blue LED, finding that a blue light was more sensitive to dissolved oxygen levels 549 [57]. Hence, for future implementation, research is being conducted on the effectiveness of 550 the blue light for measuring dissolved oxygen in water both by itself, and in combination 551 with data from infrared light. Based on those results, the sensor used in DOxy SUs may 552 change or maybe even a completely new sensor is developed. 553

7.4. Range Extension

Since the measurement of DO is not a practice limited to fish farming alone, the range of DOxy will be extended well beyond its current rage. DOxy will be able to be utilized to

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measure DO levels in bodies of water for environmental purposes such as overall water quality testing (usually along with temperature, ph levels, and other metrics), discovering 558 dead zones (DO levels below 1 mg/L) [33], and determining if it is healthy for human 559 consumption (DO levels above 6.5-8 mg/L) [58][59] as well as taste. 560

7.5. Actuation

Without loss of generality, it can be seen that a DOxy sensor can be used to control 562 various environmental factors in an aquaculture setup. For instance, if the measured level 563 of dissolved oxygen falls below a set certain level in a tank, the DOxy sensor readings could 564 trigger the opening of oxygen valves or even the turning on of oxygen pumps that push 565 more oxygen into the water until the DOxy readings show a restoration of the DO levels. 566

8. Conclusions

Measuring dissolved oxygen levels in water is achievable with use of none chemical 568 based optical sensors. However, most current work in this area is academic and not market-569 ready. DOxy is a low-cost, accessible, and sustainable optical DO metering system which 570 will transform the aquaculture industry in this respect. Given the importance of monitoring 571 DO levels, an IoT solution such as DOxy has the potential to reduce labor and thus improve 572 the efficiency and productivity of aquaculture via automation. A strong correlation between 573 values produced by DOxy and values produced by a DO meter show the viability and 574 accuracy of DOxy's approach at measuring DO in water. Furthermore, DOxy utilizes a 575 web-based user-friendly dashboard to help users effectively visualize and analyze the data collected from sensors in the field. But most importantly, such aquacultural automation 577 allows for early detection of changing water conditions and hence increases the quality of 578 life for marine life as well as those who care for or whose livelihood depends on marine 579 life

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